

Business Continuity Plan (BCP)

1) Introduction

Various crises in the company's operations, whether caused by employees' actions or natural disasters such as fire, floods, earthquakes, or malicious actions against the company, including protests, riots, or severe pandemics like the Coronavirus Disease (Covid-19), significantly impact employees and operations at Siamgas and Petrochemicals Public Company Limited.

Siamgas and Petrochemicals Public Company Limited operates headquarters, branch depots, filling plants, and service stations nationwide, employing a large number of staff at managerial and operational levels. Without a structured contingency plan to ensure business continuity during crises affecting the company's core mission, operational disruption might occur. Developing a Business Continuity Plan (BCP) is crucial to enable the company to handle unexpected emergencies effectively, ensuring critical business processes remain operational as intended, thus mitigating the severity of impacts on the organization.

To ensure the company's various units can continue performing "critical operations" systematically and efficiently, Siamgas and Petrochemicals Public Company Limited has established a Business Continuity Plan (BCP). This plan aims to prepare the company for and respond to crises affecting its operations.

2) Objectives, Assumptions, and Scope

2.1 Objectives

- 1. Provide guidance for branch depots, filling plants, and service stations to manage business continuity effectively.
- 2. Prepare these facilities to respond to crises and minimize impacts from operational or service interruptions.
- 3. Mitigate the damages caused by operational disruptions to an acceptable level.
- 4. Maintain stakeholders' confidence in the company's resilience, even in crises that disrupt operations.

2.2 Assumptions

- 1. Emergency events will not impact the alternative operation sites prepared by Siamgas and Petrochemicals Public Company Limited.
- IT systems are backed up, and these backups are not affected by emergencies as the main systems might be.



 "Personnel" refers to all staff and employees of Siamgas and Petrochemicals Public Company Limited.

2.3 Scope

This BCP covers situations involving crises or emergencies at branch depots, filling plants, and service stations, including:

- 1. Fires Incident
- 2. Chemical spills Incident

3. Floods Incident

- 4. Protests or riots Incident
- 5. Severe pandemics Incident

Analysis of Key Resources

Crises or emergency situations can take many forms. To ensure that Siamgas and Petrochemicals Public Company Limited can manage its operations seamlessly, it is essential to identify and secure key resources. These resources must be detailed in the Business Continuity Plan (BCP). The preparation of key resources considers impacts in the following five areas:

1. Impact on Facilities / Primary Work Locations

This refers to crises or emergencies that cause damage to primary work locations or render them unusable, preventing personnel from accessing the site temporarily or long-term. This also includes customers being unable to access key service locations.

2. Impact on Essential Equipment/Procurement and Supply

This involves crises or emergencies that render critical equipment unusable or hinder the procurement and delivery of such equipment.

3. Impact on Information Technology and Critical Data

This includes crises or emergencies that disrupt IT systems, information technology workflows, or critical data, preventing their normal use in operations.

4. Impact on Personnel

This refers to crises or emergencies that prevent personnel from performing their duties as usual.

5. Impact on Key Networks/Partnerships

This encompasses crises or emergencies that disrupt communication or service delivery by networks, vendors, or other stakeholders, hindering the provision or delivery of goods and services.



By analyzing the potential impacts of crises or emergencies on each of these areas, the company can determine the critical resources required to maintain operations. These impacts are summarized in Table 1.

	/	Impact on						
Crisis/ Emergency Event		Facilities/ Primary Work Locations	Essential Equipment and Procurement/ Delivery	IT Systems and Critical Data	Personnel	Networks/ Providers/ Stakeholders		
1.	Fire Incident	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		
2.	Chemical Spill Incident	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark		
3.	Flood Incident	\checkmark	\checkmark	-	\checkmark	\checkmark		
4.	Protest / Riot Incident	\checkmark	-	-	\checkmark	\checkmark		
5.	Pandemic Incident	\checkmark	\checkmark	-	\checkmark	\checkmark		

Table 1: Summary of Crisis Events and Their Impacts

3) Stakeholders in the Business Continuity Plan

3.1 Structure and Teams

The management of business continuity during a crisis is an organizational system involving planning, development, implementation, testing, monitoring, and review. This ensures that the Business Continuity Plan (BCP) is current and actionable during situations that disrupt operations. The crisis management system comprises the following components:

- 1) Establishing a clear crisis management policy by the executive team
- 2) Assigning specific roles and responsibilities to personnel.

3) Conducting tests and drills to ensure understanding and readiness for plan implementation.

4) Regularly reviewing and updating the plan to keep it relevant.

To define the roles and responsibilities of personnel involved, from executives to staff at various levels, a Business Continuity Plan (BCP) Team must be established. Consequently, Siam Gas and Petrochemical Public Company Limited has structured a crisis management system to ensure the effective and efficient implementation of the BCP.



The BCP team consists of Crisis Management Executive Committee and Operational Crisis Management Team. These teams must collaborate to monitor, execute tasks, and recover from emergencies within their respective areas to restore operations to normal as quickly as possible. The roles and responsibilities of each team member are detailed in Table 2.

 Table 2: List of Personnel and Roles in the Business Continuity Plan Team (BCP Team)

Key Personnel			Backup Personnel			
Position	Telephone Number	Role	Position	Telephone Number		
Deputy Operations	02-120-9999	Head of Business Continuity	Assistant Operations	02-120-9999		
Manager	ext. 3344	Plan Team	Manager	ext. 3322		
Assistant Operations	02-120-9999	Operations Section Member	Senior Operations	02-120-9999		
Manager	ext. 3345	of BCP Team	Officer	ext. 3309		
Safety Coordinator (1)	02-120-9999	Safety Section Member of	Safety Coordinator (2)	02-120-9999		
	ext. 3440	BCP Team		ext. 3441		

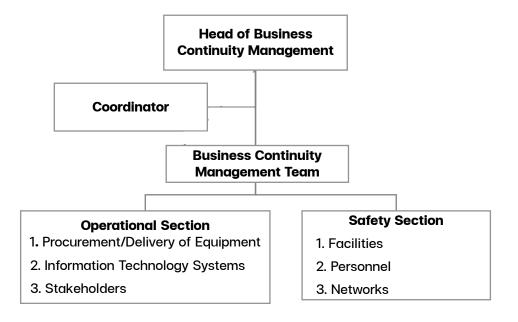


Figure 1: Diagram of the Structure and Team for Business Continuity Management



3.2 Business Continuity Strategy

The business continuity management strategy serves as a guideline for procuring and managing resources to ensure readiness during operational crises. It considers resources across five key areas, as detailed in Table 3.

Resources	Business Continuity Management Strategies
1. Backup Work Locations	1. Designate backup operational areas within Siamgas and
	Petrochemicals Public Company Limited facilities as follows:
	Bangkok/Central: Siam Suksawat Terminal
	Northern Region: Nakhon Sawan Terminal
	Eastern Region: Bangpakong Terminal
	Northeastern Region: Khon Kaen Terminal
	Upper Southern Region: Surat Thani Terminal
	Lower Southern Region: Songkhla Terminal
	If needed, evaluate and prepare alternative suitable locations in
	advance.
	2. Allow work-from-home arrangements for tasks unaffected by
	crises or tasks suitable for remote work, supported by IT systems
	such as MS Teams, Zoom, and Google Meet.
	3. Use electronic and online communication systems for intra- and
	inter-department coordination, such as MS Teams, Zoom, and
	Google Meet.
	4. Publicize information and updates to customers and external
	entities via online communication channels.
	5. Develop e-service systems to allow customers to connect with
	terminals, filling plants, and service stations even during crises.

 Table 3: Strategies for Business Continuity Management



Resources	Business Continuity Management Strategies
2. Critical Equipment	1. Prepare laptops and network devices in advance, with IT ensuring
	prompt access and support during crises.
	2. Acquire suitable backup computers or devices for internet
	connectivity. If unavailable, coordinate with IT for immediate
	procurement.
	3. Permit employees to use personal computers if company-
	provided devices are unavailable.
	4. Maintain printers, scanners, and fax machines with necessary
	network equipment for emergency use.
	5. Allocate vehicles for essential travel, storing them at backup
	locations or other suitable places.
	6. Ensure essential devices such as UPS units, backup power
	generators, data backups, and recovery systems are ready.
	7. Provide essential storage devices like external hard drives and
	thumb drives
	8. Maintain an appropriate stockpile of consumables.
3. IT and Key Data	1. Prepare critical data on cloud or shared drives for seamless
	access.
	2. Back up important non-networked data at designated locations.
	3. Record manual entries during crises and update IT systems once
	resolved
4. Personnel	1. Utilize designated backup staff to replace unavailable personnel
	within the same department or team.
	2. Deploy personnel from outside the department or team if
	shortages occur.
5. Key Stakeholders	1. Secure mobile internet systems to connect to critical company
	information systems in case primary providers fail.
	2. Coordinate with power authorities to enhance capacity or
	arrange backup generators for continuity during power outages.



3.3 Operation Impact Analysis

1) **Operation impact analysis**

from the analysis, critical processes requiring immediate attention and recovery within a specified time frame are outlined in Table 4 below:

	Table 4	4: O	peration	impact	analysis
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Key Processes	Urgency		Tar	get Recover	y Time	
	Level	4 Hours	1 Day	1 Week	2 Weeks	1 Month
Gas receipt and dispatch services	High					
for Siamgas and Petrochemicals						
Procurement of liquefied petroleum	High		\checkmark			
gas						
Installation and maintenance	Moderate			\checkmark		
Financial and accounting operations						
Debt collection						
IT operations						
Human resource management	Moderate				\checkmark	
General administration and business						
operations						
Policy and budget planning	Low				\checkmark	

2) In managing business continuity during crises or emergencies that disrupt the operations of Siamgas and Petrochemicals Public Company Limited, or when operations cannot proceed seamlessly, it is essential to ensure that critical processes can continue systematically and efficiently. To achieve this, the Business Continuity Team has analyzed the minimum required resources necessary for sustaining operations during crisis conditions for each critical process as outlined below



2.1) Working Space Requirement in Table 5 below:

Table 5: Working Space Allocation

Resource	Source	4 Hours	1 Day	1 Week	2 Weeks	1 Month
Backup operational	Per Table	30 sq.m.	40 sq.m.	60 sq.m.	80 sq.m.	80 sq.m.
	3, Item 1.1	(5 People)	(10 People)	(15 People)	(25 People)	(25 People)
Work from Home		30 sq.m.	30 sq.m.	20 sq.m.	-	-
		(20 People)	(15 People)	(10 People)		
Workspace for New Operational						
Locations in Case of Necessity						
Total Personal		25	25	25	25	25

Note: Access to perform duties is ensured within the specified time frame.

2.2) Equipment & Supplies Requirement in Table 6 below:

Table 6: Equipment Allocation

Personal	Source	4 Hours	1 Day	1 Week	2 Weeks	1 Month
Backup laptops (e.g., notebooks)	Purchase or	5	5	5	5	5
	external lease					
	agreement					
Printers compatible with laptops	Purchase	1	1	1	2	2
	agreement					
Telephone/Fax/Scanner with	Purchase	1	1	1	1	1
network access	agreement					
External network connectors	External lease	1	1	1	1	1
	agreement					
Photocopiers	Rental from	1	1	1	1	1
	external					
	companies					

2.3) IT and Data Requirements

Siamgas and Petrochemicals Public Company Limited must develop external backup systems to ensure data accessibility during crises in Table 7 below:



Table 7: IT and Data Requirements

Resource	Source	4 Hours	1 Day	1 Week	2 Weeks	1 Month
E-Mail / Line	IT backup system	\checkmark				
Online Chanel						
Automated order system	Sales and	\checkmark				
	marketing					
	departments					
Gas receipt and dispatch	Operations		\checkmark			
documents						
Financial documents	Suppliers and		\checkmark			
(e.g., invoices, receipts)	partners					

2.4) Personnel Requirement in Table 8 below:

Table 8: Personnel Allocation

Personnel	4 Hours	1 Day	1 Week	2 Weeks	1 Month
Office or backup workspace	5	10	15	25	25
Work from home	20	15	10		
Total	25	25	25	25	25

2.5) Service Requirement in Table 9 below:

Table 9: Service Provider Requirements

Resource	4 Hours	1 Day	1 Week	2 Weeks	1 Month
Internet service providers					
True (Telephone Number: 1242)	\checkmark				
Dtac (Telephone Number: 1678)					
AIS (Telephone Number: 1175)					
Metropolitan Electricity Authority					
(Telephone Number: 1130)					
Provincial Electricity Authority					
(Telephone Number: 1129)	\checkmark				
Nam Sang Machinery Co., Ltd					
(Telephone Number: 02 708 5991)					
Metropolitan Waterworks Authority					
(Telephone Number: 1125)	\checkmark				
Provincial Waterworks Authority					
(Telephone Number: 1662)					



3.3 Steps for Business Continuity Management and Process Recovery

 Day 1 (Within 24 Hours): Immediate Incident Response
 For all operations, personnel must prioritize their safety and the safety of others, strictly adhering to emergency response plans and procedures outlined by their department and the Disaster Prevention and Mitigation Department.

Steps and Activities	Responsible Role	Completion
1. Notify personnel within the company/branches,	Business Continuity Team	
filling plants, and service stations about the	Leader	
emergency.		
2. Convene the Business Continuity Team to assess	Operations / Safety Team	
damages, operational impacts, service disruptions, and		
resource requirements for continuity.		
3. Review urgent processes or high-impact		
operations that must proceed using manual		
processing.		
4. Identify and summarize a list of injured or	Safety Team/Branch Managers	
deceased personnel within the affected units.		
5. Report the situation to the Business Continuity	Safety Team/Branch Managers	
Team Leader, including:		
5.1 List of injured/deceased personnel		
5.2 Damage assessment and operational impact		
analysis		
5.3 Essential resources required		
5.4 Critical processes requiring immediate manual		
handling		
6. Communicate updates to all relevant personnel	Business Continuity Team	
following approvals from the Business Continuity	Leader	
Team.		
7. Evaluate critical processes requiring completion	Business Continuity Team	
within 1-5 days.	Leader	
8. Assess resource availability and team capacity to	Business Continuity Team	
address critical needs under crisis constraints.	Leader	
9. Report Progress and Obtain Approval	Operations Team	
Provide progress updates to the Business Continuity		
Team Leader of Siamgas and Petrochemicals Public		



Steps and Activities	Responsible Role	Completion
Company Limited. Include requests for approval to		
carry out urgent and high-impact tasks using manual		
processing when necessary.		
10. Coordinate with Relevant Departments for	Operations/Safety Teams	
Resource Procurement		
Work with associated units to secure essential		
resources for continuity management, including:		
10.1 Backup operational locations		
10.2 Critical equipment and supplies		
10.3 Information technology systems and key data.		
10.4 Key personnel		
10.5 Contractors, service providers, and stakeholders		
11. Execute Manual Processing for Urgent Tasks	Business Continuity Team	
Evaluate and execute manual processes only for	Leader	
urgent and high-impact tasks that cannot be delayed,		
ensuring all actions receive prior approval.		
12. Identify Critical Partners and Notify Emergency	Business Continuity Team	
Guidelines	Leader	
Specify key partners, branches, filling plants, and		
service stations required for urgent services.		
Communicate continuity guidelines in line with the		
Business Continuity Team's recommendations.		
13. Maintain Logs and Review Activities	Business Continuity Team	
Consistently record all activities, decisions, and tasks		
in a logbook, specifying details such as responsible		
individuals and completion times. Conduct regular		
reviews of all actions.		
14. Summarize and Communicate Plans for the Next	Business Continuity Team	
Day		
Prepare and share a summary of the current situation		
and plans for the next day with key personnel,		
including information about schedules, locations, and		
any necessary operational adjustments.		
15. Provide consistent updates to the Business	Business Continuity Team	
Continuity Team Leader as per defined schedules.		



2) Days 2-7: Short-Term Response

Continue prioritizing safety and adhering to established protocols.

Steps and Activities	Responsible Role	Completion
1. Monitor Recovery Progress	Business Continuity Team	
Track the recovery status of affected resources,	Leader	
assess their necessity, and estimate the time		
required for full restoration.		
2. Verify Resource Availability	Business Continuity Team	
Coordinate with relevant departments to evaluate	Leader	
the readiness and limitations in securing necessary		
resources for crisis continuity, including:		
2.1 Backup operational locations		
2.2 Critical equipment and supplies		
2.3 Key information technology systems and data		
2.4 Essential personnel		
2.5 Contractors, service providers, and stakeholders		
3. Report to Business Continuity Team Leader	Business Continuity Team	
Submit a report to the Business Continuity Team	Leader	
Leader detailing resource availability, constraints,		
and recommendations for procuring necessary		
resources for continuity management.		
4. Coordinate and Procure Resources	Business Continuity Team	
Work with involved units to secure all necessary	Leader	
resources required for managing crisis continuity.		
5. Recover Data and Reports	IT Department	
Retrieve and organize essential data and reports		
required for operations and services, following the		
specifications in Table 7 on IT and data		
requirements.		
6. Operate Within Available Resources	Business Continuity Team	
Continue operations and provide services using the		
procured resources under the crisis continuity		
framework.		
7. Communicate Updates to Stakeholders	Business Continuity Team	
Notify relevant units, contractors, partners, and		
affected stakeholders about the current situation		
and strategies for managing continuity.		



Steps and Activities	Responsible Role	Completion
8. Maintain Logs and Review Activities	Business Continuity Team	
Consistently document all activities, tasks, and		
decisions in a logbook, specifying details such as		
responsible personnel and timelines. Regularly		
review the recorded activities for efficiency and		
accuracy.		
9. Summarize Daily Situation and Plan for Next	Business Continuity Team	
Day		
Provide a summary of the current situation and		
planned steps for the following day to key		
personnel, including operational adjustments,		
schedules, and resource requirements.		
10. Submit Regular Progress Reports	Business Continuity Team	
Deliver progress updates to the Business Continuity		
Team Leader as per the established schedule.		

3) Day 8: Mid-Term Response (1)

Maintain safety as the top priority and adhere to crisis management protocols.

Steps and Activities	Responsible Role	Completion
1. Monitor Recovery Status	Business Continuity Team	
Assess the recovery status of affected resources,	Leader	
evaluate their necessity, and estimate the time		
required for full restoration.		
2. Identify Necessary Resources	Business Continuity Team	
Determine the resources required to resume normal		
operations and provide standard services.		
3. Report to Business Continuity Team Leader	Business Continuity Team	
Inform the Business Continuity Team Leader about		
the recovery status of affected resources.		
And the essential resources needed to restore		
normal operations and services.		
4. Coordinate and Procure Essential Resources	Business Continuity Team	
Collaborate with relevant units to secure resources		
necessary for normal operations, including:		
4.1 Backup locations or workspaces.		
4.2 Critical equipment and supplies.		



Steps and Activities	Responsible Role	Completion
4.3 Key IT systems and data.		
4.4 Essential personnel.		
4.5 Related departments, service providers, and		
stakeholders.		
5. Communicate Readiness to Team Members	Business Continuity Team	
Provide a summary of the current situation and the		
readiness of resources to team members, ensuring		
they are prepared for standard operations.		
6. Maintain Logs and Review Activities	Business Continuity Team	
Record all incidents, activities, and decisions in a		
logbook, specifying responsible personnel and		
timeframes. Consistently review and evaluate these		
activities for improvements.		
7. Submit Progress Reports	Business Continuity Team	
Provide regular updates to the Business Continuity		
Team Leader, ensuring timely communication of		
progress and resource recovery status.		

Drills or Exercises for Plan Implementation are conducted as follows:

1) **Tabletop Exercise (TTX):**

This type of exercise focuses on identifying strengths, weaknesses, and gaining an understanding of the plans and procedures currently in use by the relevant agencies. It is based on a hypothetical scenario. Participants in a tabletop exercise are typically senior officials, responsible personnel, or key individuals in the respective area.

The advantage of a tabletop exercise is that it does not involve the mobilization of resources, making it a cost-effective and efficient form of training. It allows for testing plans, policies, and operational procedures effectively.

2) Functional Exercise (FE):

This exercise simulates an emergency situation as realistically as possible. It may involve the short-term mobilization of materials, equipment, or personnel to the incident site. The objective of a functional exercise is to test or evaluate the functional capabilities of one or multiple departments in managing an emergency.

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